

Top Paint Layer (25 mic)

Primer Layer (5 mic)

Pretreatment (1~2 mic)

Z/ZM

Base Material

Z/ZM

Pretreatment (1~2 mic)

Epoxy (5~7 mic)

## **BIG GRAIN MATT**

BIG GRAIN MATT is a Polyester based coating with an attractive rough appearance of medium size grains, maximizes external beauty offering outstanding performance, versatility & aesthetic appeal.

Properties	<ul> <li>Nice aesthetic appearance of Mattish Structure</li> <li>Good formability</li> <li>Excellent corrosion resistance</li> <li>Excellent color retention</li> <li>Improved physical &amp; mechanical properties</li> </ul>		
Application	Durable coating for external use: constructional sector (roofing tiles, trapezoidal sheets, cladding, fences etc.)		
Description	Thickness	30 micron Dual side option	
	Gloss	Maximum 5 GU (standard – 1-4%)	
	Colors	RAL or RR palette (color matching possible upon request)	
	Surface condition	Wrinkle	
	Surface protection	Standard Protective films are usually not suitable for wrinkled surfaces	
Performance	Adhesion of the coating (T-Bend)	2T (no loss of adhesion)	
	Impact resistance	18J	
	Surface pencil hardness	H to 2H	
	Scratch resistance	≥ 2 kg	
	<ul><li>Corrosion resistance</li><li>Salt spray test / humidity</li><li>Corrosion resistance category</li></ul>	360 h / 1000 h RC3	
	<ul><li>UV resistance</li><li>QUV (UVA + H2O) test (2000 hours)</li><li>UV resistance category</li></ul>	ΔE ≤ 3; GR ≥ 60% RUV2	
	Fire behavior classification (EN 13501-1)	A1	
	Highest operation temperature	90 °C	
	Resistance to acids and bases	Good	
	Resistance to solvents:      Aliphatics and alcohols     Ketones     Aromatics	<ul><li>Good</li><li>Low</li><li>Good to very good</li></ul>	
	Resistance to mineral oils	Good	
Warranty	Rural / Civil / Industrial Environment	Crack, Peel off	10 years
		Fading, Chalking	10 years